

Date: Wednesday, 9/12/2007 12:13:14 PM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	LUG ASSEMBLY 206L/407 GHW LUG		
Job Number	34598					
Estimate Number	12923					
P.O. Number	N/A		Part Number	D2659UP		
This Issue	9/12/2007	S.O. No.	Drawing Number	D2659 REV A		
Prsht Rev.	NC		Project Number	N/A		
First Issue	N/A	Type	Drawing Revision	A		
Previous Run	34484		Material	N/A		
Written By			Due Date	9/30/2007	Qty:	30 Um: Each
Checked & Approved By	<u>KJ 07.09.12</u>					
Comment	Est Rev.A		New Issue 07-07-04 JLM			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	34598A	LUG	
		Comment: Sub-Component LUG D2657 B <u>341076A</u>	<u>FC 07/09/21 (30)</u>
2.0	34598B	LUG BRACKET	
		Comment: Sub-Component LUG BRACKET D2658 B <u>341076b x3</u> <u>341076b x27</u>	<u>FC 07/09/21 (30)</u>
3.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1	
		Comment: LARGE FABRICATION RESOURCE 1 1-Weld as per Dwg D2659 using location Jig DT8484 A/R Steel Rod <u>4103794</u>	<u>SL 07/09/02 (30)</u>
4.0	QC9	VISUAL WELDING INSPECTION	
		Comment: VISUAL WELDING INSPECTION	<u>PD 07-09-24 (30)</u>
5.0	QC5	INSPECT WORK TO CURRENT STEP	
		Comment: INSPECT WORK TO CURRENT STEP	<u>SL 07/09/24 (30)</u>
6.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____	<u>JP 07/09/24 (30)</u>

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: D Date: 07/09/25
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 9/12/2007 12:13:14 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LUG ASSEMBLY 206L/407 GHW LUG

Job Number: 34598

Part Number: D2659UP

Job Number:



Seq. #: Machine Or Operation:

Description :

7.0 QC21

FINAL INSPECTION/W/O RELEASE



(30)

Comment: FINAL INSPECTION/W/O RELEASE

12071091/25

Job Completion



U 8-09-24

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE	CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

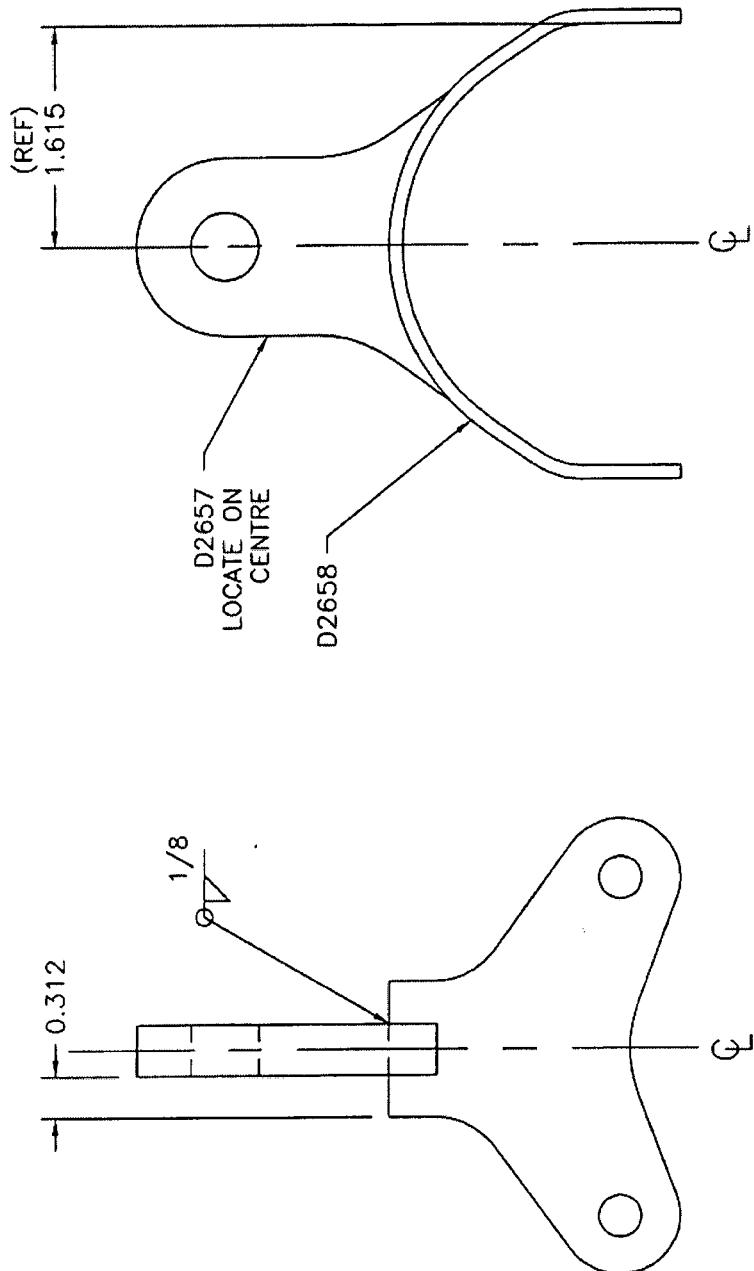
NOTE: Date & initial all entries

DART

ON COPY
CANCELL

DESIGN <i>DMS</i>	DRAWN BY <i>DRS</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>S</i>	APPROVED <i>U</i>	DRAWING NO. D2659
DATE 97.11.03		TITLE LUG ASSEMBLY
		SCALE NTS
A	97.11.03	NEW ISSUE

RELEASED
97/11/06 DS



D2659 LUG ASSEMBLY

WELD PER DART QSI 004
FINISH: POWDER COAT PER DART QSI 005 4.4
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
PART IS SYMMETRIC ABOUT CENTRE-LINES (C)

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *34598*